# **MAINTENANCE**

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- (1) Regular maintenance is necessary on all machines if they are to remain in good working order. It is strongly recommended that this be carried out by trained technicians from a SMAKY appointed distributor.
- (2) To ensure that the mincer operates correctly, the blade must be sharpened at regular intervals. Lubricate the machine and the gears.

## **ON AN ANNUAL BASIS**

- (1) Check that all bolts are tight and accessories are secured. Check the gear and the oil seal and replace if necessary.
- (2) Please refer to the electrical wiring diagram and the exploded view drawing on page 6-10.

# NOTE: We recommend that the above actions be carried out by a trained technician.

#### **GUARATEE**

SMAKY guarantees that, for a period of 1 year from the date of dispatch from our factory or the date of sale by one of our approved distributors, it will replace any parts that are defective as a result of faulty design, material or workmanship, provided that no alteration, addition or repair has been carried out except by an authorized Service Agent and provided that such defective part(s) be returned to the company's nearest authorized representative, postage paid.

## **FAULT FINDING**

FAULT	СНЕСК	POSSIBLE REASON AND ACTION REQUIRED
No power to mincer.	Check plug socket. Check wiring in plug. Check fuse in plug. Check or change cable. Check plug switch. Check IC Board. Check fuse in IC Board.	Mincer not plugged into a live socket or not switched on. Plug incorrectly wired - rewire correctly. Possible faulty fuse - replace fuse. Cable damaged or split - replace cable. Switch damaged of faulty - replace switch. IC Board damaged - replace IC Board. Possible damaged fuse in IC Board - replace fuse.
Mincer becomes noisy.	Check outlet, blade, feed screw, ring nut, extrusion plates. Check work surface. Check bearing for ware. Check gear box.	Ensure that accessories and tool are correctly seated. Uneven surfaces create excessive resonance. Worn bearings - replace bearings. Damaged of faulty gear-replace gear.
Motor overheating.	Check supply voltage.	Voltage should correspond to rating plate.
Oil on main shaft.	Check oil seal.	Worn oil seal - change oil seal.