

SM-HI SERIES SPEED SELECTION

Before changing speeds, the mixer must always be STOPPED first. The necessary speed can then be selected before restarting the machine by pressing the Green Start Button.

NOTE: The Model SM-A80HI, SM-B80HI will automatically shut off if the speed is changed during operation.

The speed selected depends largely on the quantity and consistency of the product. It is recommended that mixing is always started at the lowest speed and progressively increased to the desired setting. In an emergency situation always use the Red Emergency Stop Button to stop the machine. **Table 2** shows the recommended speeds for the range of tools. For Model SM-A80HI, SM-B80HI, please refer to **Table 3**.

Table 2

Recommended speed			
	1 st Speed	2 nd Speed	3 rd Speed
Whisk	—————→		
Beater	—————→		
Hook	—————→		

Table 3

Recommended Speed				
	1 st Speed	2 nd Speed	3 rd Speed	4 th Speed
Whisk	—————→			
Beater	—————→			
Hook	—————→			

IMPORTANT: When mixing products always follow the recommended agitator and speed setting.

The mixer is equipped with a motor overload protection. If the mixer shuts off during operation, reduce the batch size and **wait 2 minutes. Press the stop button then press the start button.** For heavier loads, the mixer should not run longer than 15 minutes without pausing for a cool down period of at least 15 min.

